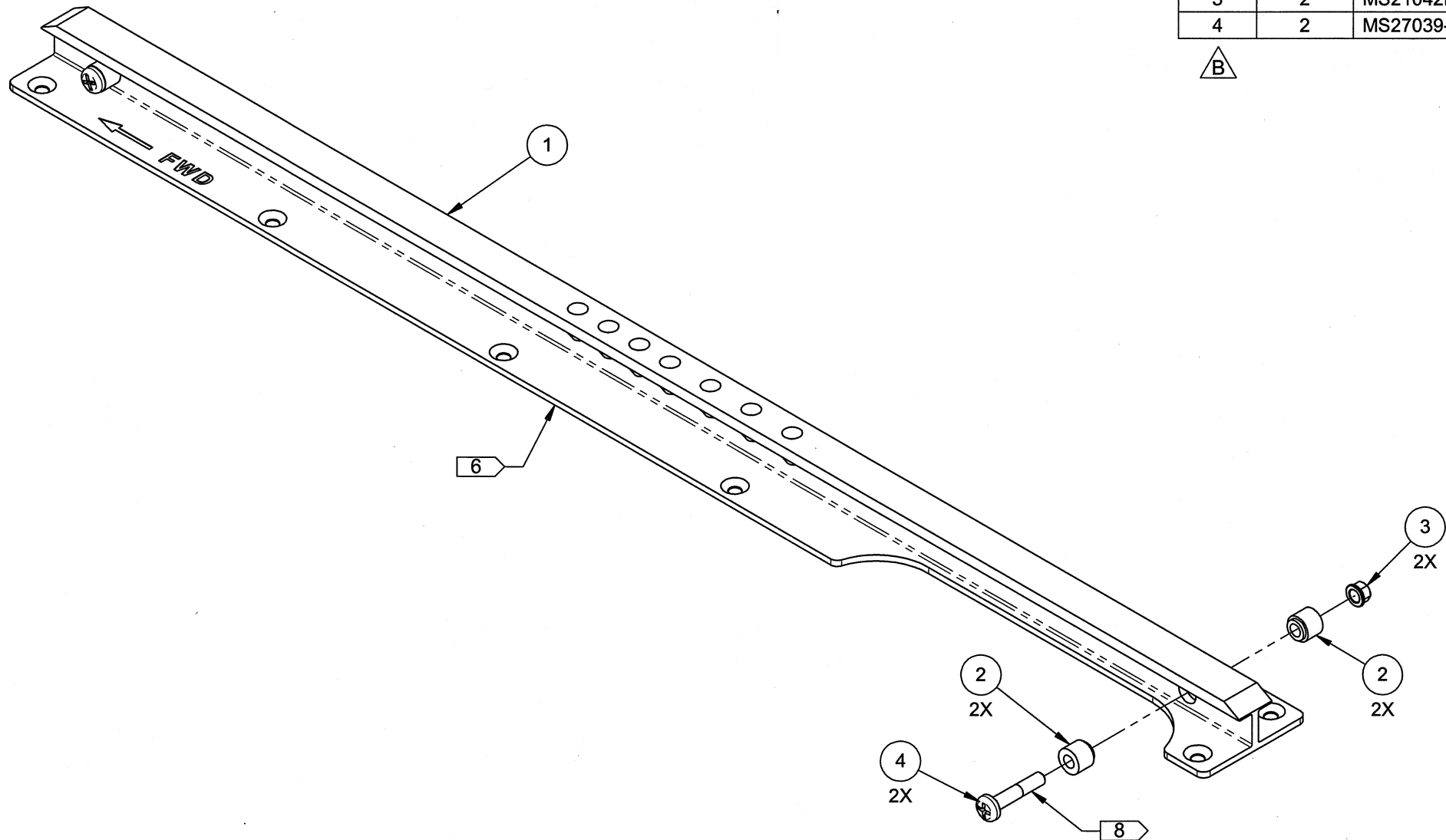


ITEM	QTY -041	P/N	DESCRIPTION
	X	D3811-041	SEAT TRACK ASSEMBLY
1	1	D3811-1	SEAT TRACK
2	4	D3811-3	BUSHING
3	2	MS21042L3	NUT, SELF-LOCKING
4	2	MS27039-1-15	SCREW, PAN-HEAD



**D3811-041 SEAT TRACK ASSEMBLY**

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART ASSEMBLY P/N D3811-041 & B/N PER DART QSI 044 6.1
- 7) WEIGHT: 0.74 lbs
- 8) TORQUE FASTENERS TO 20-25 in-lbs

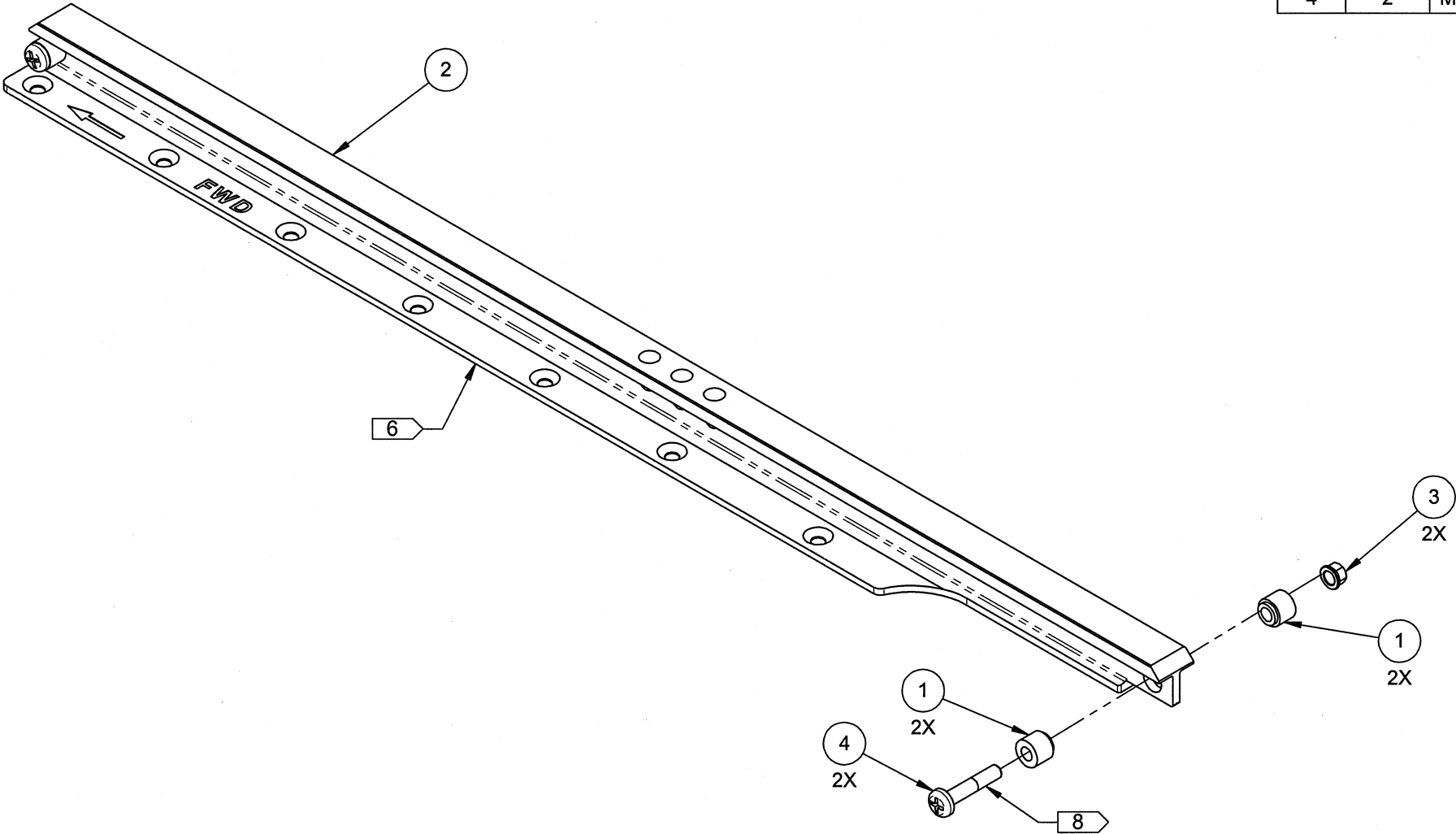
**RELEASED**

2019 JUL 12  
ECN 19-777

APPROVED

B	ADDED -043/-5 (ZN A5-2 & A5-6). REVISE NOTE 2 (ZN A8-3 & A8-4). REF CAR19-315	RF	19.05.28
A	NEW ISSUE	RF	08.08.18
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. B
MFG. APPR.	JFS	<b>D3811</b>	SHEET 1 OF 5
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	<b>SEAT TRACK ASSEMBLY</b>	NTS
DATE	19.05.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D3811-043	SEAT TRACK ASSEMBLY
1	4	D3811-3	BUSHING
2	1	D3811-5	SEAT TRACK
3	2	MS21042L3	NUT, SELF-LOCKING
4	2	MS27039-1-15	SCREW, PAN-HEAD



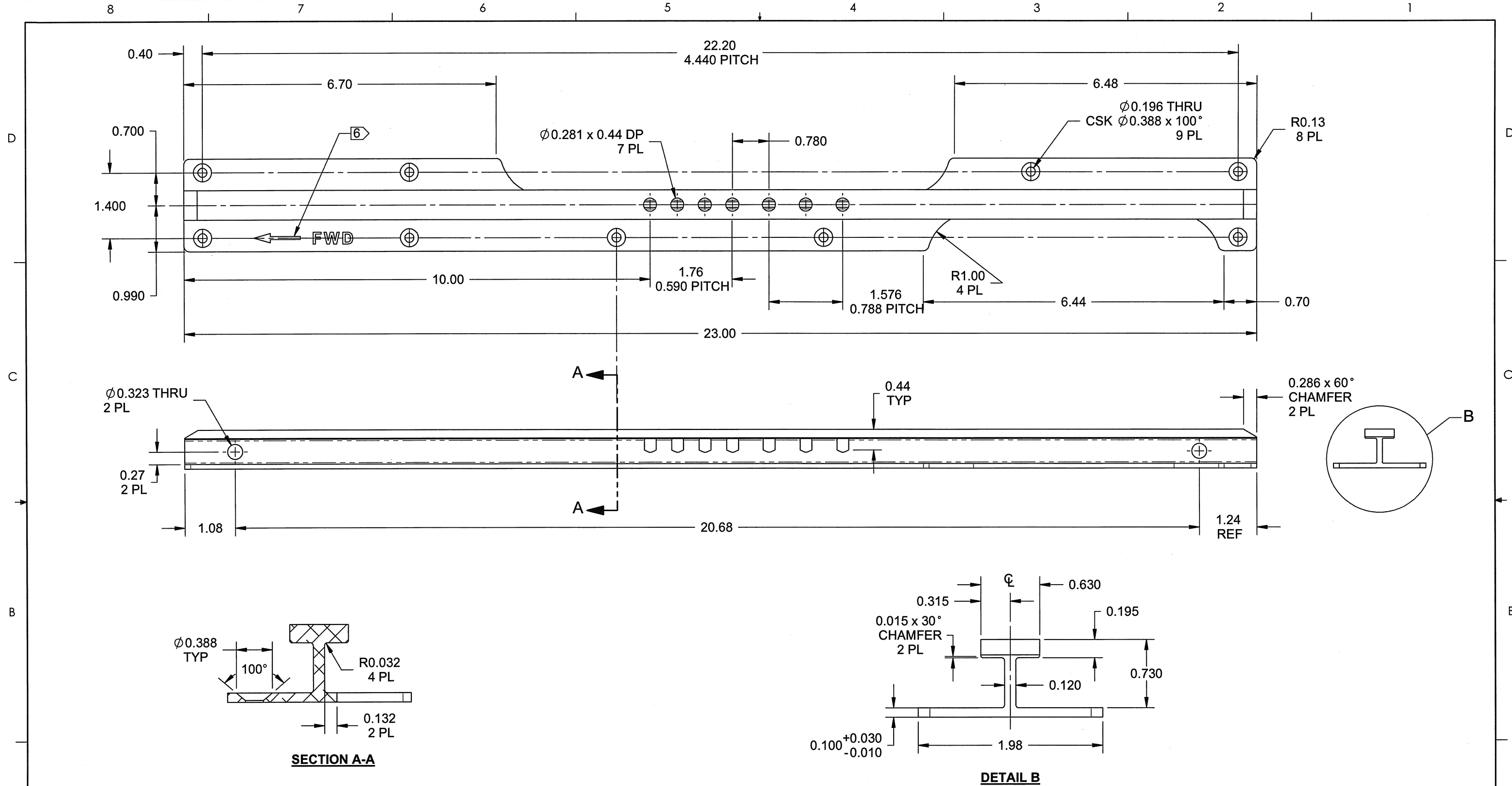
D3811-043 SEAT TRACK ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART ASSEMBLY P/N D3811-043 & B/N PER DART QSI 044 6.1
  - 7) WEIGHT: 0.64 lbs
  - 8) TORQUE FASTENERS TO 20-25 in-lbs

RELEASED  
2019 JUL 12

APPROVED

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO. <b>D3811</b>	REV. B
MFG. APPR.	JFS	SHEET 2 OF 5	
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	<b>SEAT TRACK ASSEMBLY</b>	NTS
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# **D3811-1 SEAT TRACK**

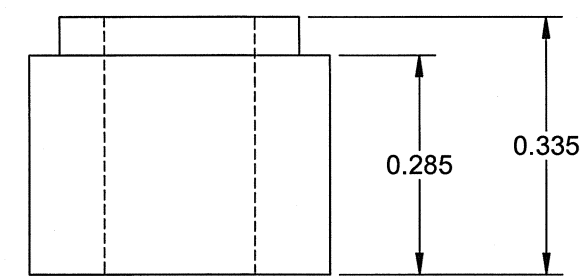
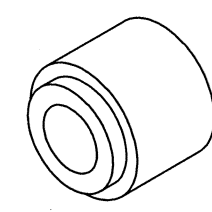
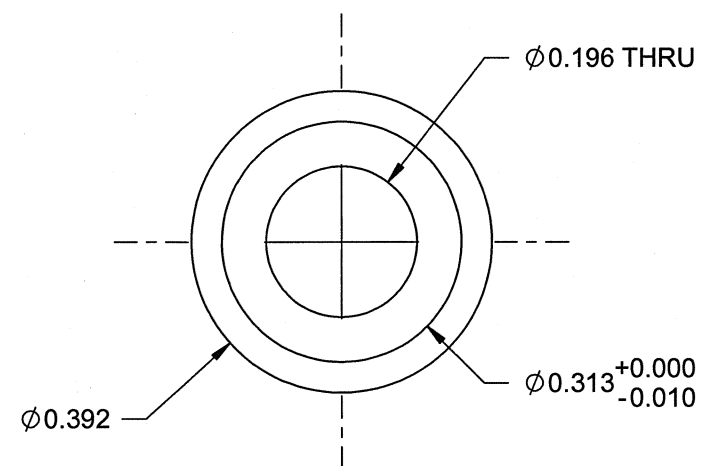
## **NOTES:**

- 1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR PER AMS-QQ-A-200/8 (OR AMS 4160) OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) (REF. DART SPEC. M6061T6B)
- 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE ARROW & FWD AS SHOWN USING 0.25 HIGH LETTERS TO MAX DEPTH OF 0.005
- 7) WEIGHT: 0.724 lbs

**RELEASED**

2019 JUL 12

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO. <b>D3811</b>	REV. B
MFG. APPR.	JFS	SHEET 3 OF 5	
APPROVED	VS	TITLE <b>SEAT TRACK</b>	SCALE NTS
DE APPR.		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	19.05.28		



**D3811-3 BUSHING**

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-200/8 (OR AMS 4160) OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) (DART REF. SPEC. M6061T6R)
- 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.003 lbs

**RELEASED**

2019 JUL 12 *up*

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>PM</i>	DRAWING NO. <b>D3811</b>	REV. B
MFG. APPR.	<i>JFS</i>	SHEET 4 OF 5	
APPROVED	<i>VS</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>BUSHING</b>	NTS
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